



MAXREPAIR® INJECTION

SHRINKAGE-COMPENSATED, POLYMER-MODIFIED, MEDIUM-RESISTANCE AND HIGH ADHESION, FLUID MORTAR

DESCRIPTION

MAXREPAIR® INJECTION is a one-component and shrinkage-compensated mortar, formulated from cement, mineral aggregates and modified with polymers which provides high adhesion, medium-resistance and excellent fluidity. Contains no chlorides or metallic particles. It comes in powder form, ready to use mixing only with water.

APPLICATION FIELDS

- Structural repair and strengthening of concrete structures.
- As a load carrying between concrete and metallic structures due to its high adhesion.
- Filling of steel column bases.
- Anchoring of pillars in concrete prefabricated structures.
- Beam support in bridges.
- Anchoring of bolts, cables, etc.
- Filling of machinery foundation between concrete and steel plates.
- Repairing joints in pavements.

ADVANTAGES

- High adhesion on concrete, reinforcements and metallic surfaces.
- Ultimate strength comparable to a sound concrete.
- Unaffected by extreme temperatures once set.
- Withstands repeated loads.
- Waterproof, resistant to water, oil and grease.
- Fireproof and non-toxic.
- Shrinkage-compensated and slightly expansive.
- Chloride-free and with no metallic particles, it is non-corrosive for steel surfaces.

- Excellent fluidity and self-levelling properties, allows application by injection or pouring.
- No segregation or bleeding in the mixing.

APPLICATION INSTRUCTIONS

Surface preparation

The surface must be structurally resistant and clean, free of dust, coatings, oil and grease. Clean by sand-blasting or similar for best adhesion on surfaces. Use high pressure air to clean loose particles. Before application saturate the concrete surface with water, but do not leave free-standing water prior to placing.

Mixing

Pour **MAXREPAIR® INJECTION** into a clean drum containing part of the water, and start mixing. **MAXREPAIR® INJECTION** is mixed with water in a total amount of approximately 14 % and 16 % of product's weight (3,5 to 4 litres of water per 25 kg bag depending on the consistency required). Mixing is best done mechanically using a low speed mixing drill for 3 – 4 minutes, avoiding to introduce air bubbles into the mix. A concrete mixer can be also used. If mixed by hand, increase mixing time until lumps disappear. Place **MAXREPAIR® INJECTION** immediately after mixing, flowability can remain within the following 15 – 20 minutes at 20 °C.

For volumes greater than 0,1 m³ approximately or more than 4 cm deep, a mixture adding 8 kg of dry and clean sand from 3 to 5 mm per each 25 kg bag of **MAXREPAIR® INJECTION** should be done. Mix between 3,25 to 3,5 litres of water per bag, depending on the consistency required, but avoid any bleeding or segregation by an excess of water.

Placing

Use small mould supplements around placing area to help during placing procedure if required. **MAXREPAIR® INJECTION** is designed to be placed by low pressure pumping or simply pouring by gravity directly from the mixing container. Place continuously in one direction from one side to the other, in order to avoid cold joints and minimize the chance of air entrapment. The use of a manual vibration element, if necessary, will help in filling the volume required but avoid an excessive vibration as may cause bleeding and air entrapment. Air vents should be provided to facilitate the exit of air from the space to be filled.

Application conditions

The ideal application temperature is from 10 to 25 °C. Do not apply when ambient or application surface temperature is below 5 °C or if it is expected to fall within the 24 hours after placing.

Curing

Curing procedures should begin immediately after placement. Provide a moist curing by fogging or protecting with wet burlap or rags covered with plastic sheeting. A quality curing compound such as **MAXCURE** (Technical Bulletin n°: 49) can also be used. These curing procedures should be observed mainly with high temperature and wind, low humidity conditions or direct sun light with such conditions.

Cleaning

Tools and equipments should be cleaned immediately with water after use. Once it sets can only be removed by mechanical methods.

CONSUMPTION

A 25 kg bag of **MAXREPAIR® INJECTION** fills an approximate volume of 13,5 –14,5 litres, depending on the mixing water (0,54 – 0,58 l/kg of product). Approximately 2 kg/m²/mm thickness of **MAXREPAIR® INJECTION**. A mixture adding 8 kg of sand per 25 kg bag of **MAXREPAIR® INJECTION** fills an

approximate volume of 16,25 – 17 litres, depending on the mixing water (0,65 - 0,68 l/kg of product). Approximately 1,5 kg/m²/mm. thickness of **MAXREPAIR® INJECTION**. These estimative consumptions depend on substrate conditions, a preliminary test on-site will determine consumption exactly.

IMPORTANT INDICATIONS

Do not add cement or other not specified compound to **MAXREPAIR® INJECTION**.

Do not use more water for mixing than the ratio recommended.

For any other application not specified in this technical bulletin consult our Technical Department.

PACKAGING

MAXREPAIR® INJECTION is supplied in 25 Kg bags.

STORAGE

Twelve months in its original unopened packaging, in a dry and covered place, protected from humidity and frost, with temperatures above 5°C.

SAFETY AND HEALTH

MAXREPAIR® INJECTION is non-toxic but as all cementitious product it is an abrasive compound.

Avoid eye and skin contact. Rubber gloves and safety goggles must be used during the application. In case of skin contact, wash affected areas with soap and water. In case of eye contact, rinse with clean water but do not rub. If irritation continues, seek medical attention. Safety Data Sheet of **MAXREPAIR® INJECTION** is available by request.

Disposal of the product and its empty packaging must be done according to national regulations by the final user.

TECHNICAL DATA

Appearance and colour	Grey powder	
Aggregate size (mm)	0 – 3	
Powder apparent density (gr/cm ³)	1,25	
Dry density hardened (gr/cm ³)	2,05 – 2,15	
Mixing water (%)	14 - 16	
Segregation of fresh mortar	None	
Compressive strength (Mpa)	Mix with 15%	
	24 hours	15,1
	7 days	25,6
	28 days	31,8
Flexural strength (MPa)	24 hours	3,1
	7 days	4,5
	28 days	6,6
	Adhesion on concrete (MPa)	> 3
Adhesion on reinforcement (Mpa)	> 3	
Fluidity, vibrating table (mm)	185	
Expansion (%)	0,05	
Elasticity modulus (MPa)	2,5x10 ⁴	

GUARANTEE

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DRIZORO, S.A.

C/ Primavera 50-52 Parque Industrial Las Monjas
 28850 TORREJON DE ARDOZ – MADRID (SPAIN)
 Tel. 91 676 66 76 - 91 677 61 75 Fax. 91 675 78 13
 e-mail: info@drizoro.com Web site: drizoro.com

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