



MAXROAD[®] EXPRESS



FAST-SETTING, CEMENT-BASED REPAIR MORTAR FOR CONCRETE PAVEMENTS IN LARGE VOLUMES



DESCRIPTION

MAXROAD[®] EXPRESS is a one-component mortar formulated with special cements, well-graded aggregates and additives. Once mixed with water, a high performance and mechanical properties mortar is achieved, suitable for urgent repairs and patches of concrete pavements in small or large volumes.

APPLICATION FIELDS

- Urgent repairs of concrete paving and concrete floors that require a very quick return to service, such as:
 - Concrete airport runways, whether damaged by wear or with bomb crater damage.
 - Bridge decks, expressways, etc.
 - Concrete floors, ramps and access in warehouses, parking deck, garages, truck docks, buildings and industrial roads.
- As pure product for small volumes patching of concrete floors.

- As binder material, adding sand and gravel up to 50% by weight, for repair of large volumes, up to 2 m³.

ADVANTAGES

- Fast setting: rapid return to service of the repaired area after two hours at 20°C or 1 hour at 30 °C.
- High initial and ultimate mechanical resistances, for both compressive and flexural strengths.
- Good adhesion to concrete.
- Suitable for damp surfaces.
- Chloride-free.
- Withstands to freeze-thaw cycles.
- Easy to mix and use: just adds water, one-component mortar, and apply by trowel.
- Environmentally friendly: non-toxic, cement-base and solvent-free product.

APPLICATION INSTRUCTIONS

Surface preparation

Remove all disintegrated or unsound concrete until achieving a structurally resistant substrate. Square cut or undercut the perimeter of the area to be patched to a depth of at least 30 mm. Avoid small or sharp angles in the edges of the patch.

Surface must be thoroughly cleaned, free of dust, dirt, coatings, efflorescences, oil, grease or any other foreign material that could affect to adhesion of the mortar. Use water blasting or equivalent mechanical means in order to clean concrete and provide a porous and open texture surface.

Mixing

A 25 kg bag of **MAXROAD® EXPRESS** is mixed with between 3,25 to 3,5 litres of clean water (13-14% by weight), depending on the ambient conditions and the consistency required.

To optimize adhesion and curing, it can also be used as mixing liquid a dilution composed of 1 part of **MAXCRYL®** (Technical Bulletin No. 3) and 3 parts of water.

Pour the water in a clean container and then slowly add **MAXROAD® EXPRESS** mixing by a slow speed electric drill (400-600 rpm) fitted with a disc mixer, for about 2-3 minutes until achieving a smooth, lump-free and homogeneous mortar. Allow the mixture to rest for 1 minute to fully wet out all the powder, and remix briefly before applying. Small quantities of product can also be mixed by hand.

After 45-50 minutes, setting process starts and mortar loses its workability, so mix only the amount of material that can be placed in the next 25 minutes. If necessary, remix to keep the workability of the fresh mortar but do not add more water.

Application

For an optimum adhesion prepare a bonding slurry by mixing 5 parts of **MAXROAD® EXPRESS** and 1 part of mixing liquid or water, until achieving a homogeneous consistency without any lumps. Apply the bonding slurry on the surface to be patched using a brush or broom such as **MAXBRUSH®** or **MAXBROOM®**.

Patches up to 5 cm thick:

When bonding slurry begins to lose brightness but is still fresh, start application of **MAXROAD®** by trowel with a maximum thickness per layer up to 50 mm. If slurry dries up, or the previous layer is completely set, apply a new slurry coat to continue the job.

Before the initial set of the mortar, level the mortar and trowel the surface to the desired finish.

To provide a non-slip surface, comb slightly the surface with brush **MAXBRUSH**.

Patches from 5 cm to 10 cm thick:

Add 8 kg of clean and rounded silica sand, free of fine particle, and with size between 3 to 10 mm, per each 25 kg of **MAXROAD® EXPRESS**. Mix dry both compounds before adding the water. Add the enough water to achieve a workable consistency mortar, but avoiding any excess which may cause bleeding or segregation. As a guide the amount of water can be increased up to 18 % by weight, i.e. 4,5 litres per 50 kg of powder plus aggregates, until the mix begins to have a workable consistency. Apply by trowel to the desired thickness.

Patches from 10 cm to 30 cm thick.

Add 25 kg of clean and rounded silica sand, free of fine particle fillers, and with size between 3 to 25 mm, per each 25 kg of **MAXROAD® EXPRESS**. Mix both compounds before adding the water. Add the enough water to achieve a workable consistency mortar, but avoiding any excess which may cause bleeding or segregation. As a guide the amount of water can be increased up to 18 % by weight, i.e. 4,5 litres per 50 kg of powder plus aggregates, until the mix begins to have a workable consistency. Apply by trowel to the desired thickness.

Patches of large volumes (up to 2 m³):

For these applications, such as bomb crater or deep patch (about 1 to 2 m deep), **MAXROAD® EXPRESS** is used as a binder mixed with the remaining rubble as a filler, and then, compact the area using a vibration roller. Do not fill the hole until a maximum of 30 cm deep and then, apply **MAXROAD® EXPRESS** following the above recommendations for this kind of thickness. In order to provide a continuous production of patching mortar and get an homogeneous repair, a suitable mixer equipment such as concrete mixer should be used.

Application Conditions

For applications at hot temperatures (>30°C), low relative humidity and/or windy conditions, i.e. summer time, surface must be wet thoroughly with plenty of water prior to application, keep product stored under shadow and use cold water for mixing. Do not apply on frozen or frosted surfaces. Do not apply with temperature above 40 °C.

For cold weather applications, in order to shorten the setting time, warm or hot water (about 25 °C) can be used.

Curing

With hot temperature (>30°C), windy conditions and/or direct sunlight, protect immediately from quick drying the first 24 hours by spraying a fine mist of water or by covering with polyethylene sheeting and damp burlaps. Also a curing agent such as **MAXCURE®** can be applied.

Allow **MAXROAD® EXPRESS** to cure for 2 hours at 20 °C before road traffic. Lower temperature increases the curing time.

Cleaning

All mixing and application tools must be cleaned immediately with water after use. Once product hardens, this can only be removed by mechanical means.

CONSUMPTION

Estimated consumption of **MAXROAD® EXPRESS** in pure form is 2,0 kg/m² per mm thickness. A 25 kg bag fills a volume of about 12,5 litres. One kg of **MAXROAD® EXPRESS** fills a volume of about 0,5 litres.

Patches from 5 cm to 10 cm thick: adding 8 kg of aggregates (3-10 mm size) and 25 kg of **MAXROAD® EXPRESS** fills a volume of about 12,5 litres.

Patches from 10 cm to 30 cm thick: adding 25 kg of aggregates (3-25 mm size) per 25 kg of **MAXROAD® EXPRESS** fills a volume of about 22,5 litres.

These figures are for guidance only and may vary depending on porosity, texture, substrate conditions and application method. Perform a preliminary test on-site to ascertain the total consumption exactly.

IMPORTANT INDICATIONS

- Do not add non-specified compounds.
- Use the recommended mixing ratios.
- To keep the workability of fresh mortar, remix again but do not add more water.
- Do not use leftovers from previous mixes.
- Observe the recommended thickness per layer..
- For other uses not specified on this Technical Bulletin or further information, consult the Technical Department.

PACKAGING

MAXROAD® EXPRESS is supplied in 25 kg bags or metal drums. It is available in standard grey colour.



STORAGE

Twelve months in its unopened and undamaged original sealed bags. Eighteen months when is supplied in metal drum sets. Store in a cool, dry and covered place, protected from moisture, freezing and away from direct exposure to sunlight at temperatures above 5 °C.

SAFETY AND HEALTH

MAXROAD® EXPRESS is not a toxic product but is an abrasive composition. Avoid direct contact with skin and eyes, and breathing dust. Use rubber gloves and safety goggles when handling, mixing and applying the product. In case of contact with skin, wash affected area with soap and water. In case of contact with eyes, rinse immediately thoroughly with clean water but do not rub. If the irritation persists, seek medical assistance.

Consult the Material Safety Data Sheet for **MAXROAD® EXPRESS**.

Disposal of the product and its packaging should be carried out according to the current official regulations and it is the responsibility of the final user of the product.

TECHNICAL DATA

Product characteristics	
<i>CE Marking, EN 1504-3</i>	
Description. Hydraulic cement mortar (CC) for non-structural repair of concrete. Uses: Building and civil engineering works Principles / Methods. Concrete restoration by applying mortar by hand (Principle 3-CR / 3.1)	
General appearance and colour	Grey powder
Density of powder, (g/cm ³)	1,36 ± 0,10
Mixing water, (% by weight)	13 – 14
Application and curing conditions	
Minimum application temperature for substrate and ambient, (°C)	> 5
Pot life at 20 °C & 50 % R.H., (min)	< 25
Initial/ Final Setting time at 20 °C & 50 % R.H., (min)	< 30 / < 60
Curing time for road traffic at 20 °C & 50 % R.H., (h)	2
Cured product characteristics	
Density for cured and dry mortar, (g/cm ³)	2,04 ± 0,10
Requirement for repair products, EN 1504-5 (Class)	R2 / Non-structural
Compressive strength at 28 days, EN 12190 (MPa)	88
Flexural strength at 2/4 hours and 1/7/28 days, (MPa)	2,2 / 2,2 / 5,0 / 7,5
Chloride ion content, EN 1015-17 (% by weight)	0,004
Adhesive bond on concrete at 28 days, EN 1542 (MPa)	2,6
Carbonation resistance, EN13295 d _k (mm). Control concrete 4 mm	2,1
Elastic modulus, EN 13412 (GPa)	41,6
Thermal compatibility	
- Part 1: Freeze-thaw, EN 13687-1 (MPa)	2,0
- Part 2: Thunder shower, EN 13687-2 (MPa)	2,0
- Part 4: Dry cycling, EN 13687-4 (MPa)	2,0
Capillary absorption, EN 13057 (kg/m ² ·h ^{0.5})	0
Reaction to fire, EN 13501-1 (Euroclass)	A1
Thickness / Consumption*	
Thickness per layer as pure product, (mm)	5 – 50
Consumption per layer as pure product, (kg/m ² ·mm)	2,0

* These figures are for guidance only and may vary depending on porosity, texture and conditions for substrate, and application method. Perform a preliminary test on-site to ascertain the total consumption exactly under jobsite conditions

GUARANTEE

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